

Datasheet

Precipitation hardening stainless steel

# Osprey® PH13-8Mo

Osprey® PH13-8Mo is a precipitation hardening stainless steel with good resistance to general corrosion and SCC. It is typically used in chemical and aerospace applications.

UNS

S13800

EN Name

X3CrNiMoAl13-8-2

EN Number

1.4534

DIN

X3CrNiMoAl13-8-2

Powder designed for

Additive Manufacturing (AM)

Metal Injection Moulding (MIM)



## Product description

Osprey® PH13-8Mo is a precipitation hardening stainless steel with good resistance to general corrosion and stress corrosion cracking (SCC). The alloy is typically used in chemical and aerospace applications.

This metal powder is manufactured by Inert Gas Atomization (IGA), producing a powder with a spherical morphology which provides good flow characteristics and high packing density. In addition, the powder has a low oxygen content and low impurity levels, resulting in a metallurgically

clean product with enhanced mechanical performance.

## Chemical composition (nominal), %

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|    |             |
|----|-------------|
| Fe | Bal.        |
| C  | ≤0.5        |
| Cr | 12.25-13.25 |
| Si | ≤0.1        |
| Mn | ≤0.1        |
| S  | ≤0.008      |
| P  | ≤0.01       |
| Mo | 2.0-2.5     |
| Al | 0.90-1.35   |
| Ni | 7.5-8.5     |

## Powder characteristics and morphology

### **Powder for Additive Manufacturing**

Osprey® metal powder for Additive Manufacturing is characterized by a spherical morphology and high packing density, which confer good flow properties. For powder bed processes these are essential when applying fresh powder layers to the bed to ensure uniform and consistent part build.

For blown powder processes, such as Direct Energy Deposition (DED), good flow ensures uniform build rates. Tight control of the particle size distribution also helps ensure good flowability. Low oxygen powders result in clean microstructures and low inclusion levels in the finished parts.

### **Powder for Metal Injection Moulding (MIM)**

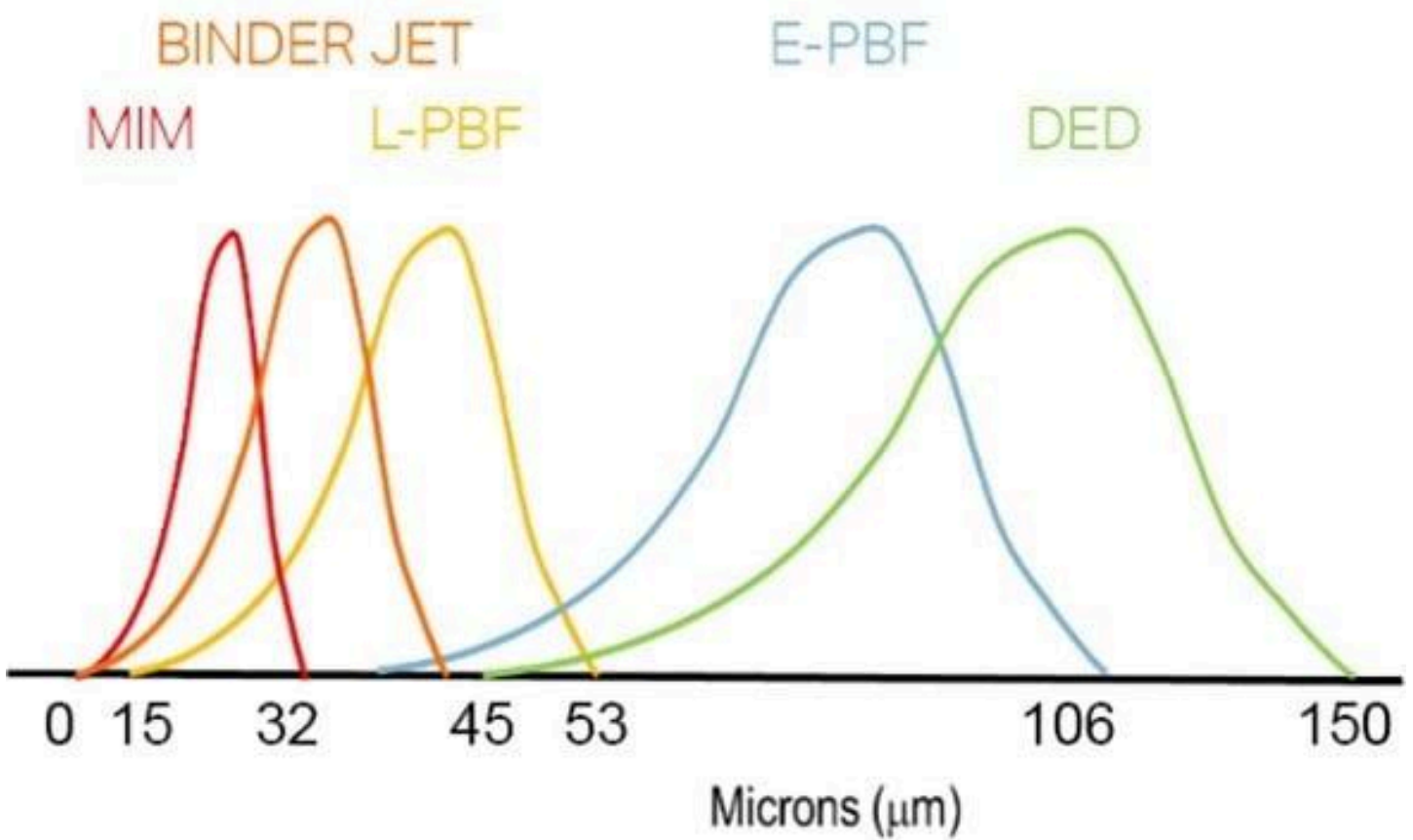
Osprey® MIM powder has a spherical morphology, resulting in high packing density. This enables the manufacture of feedstocks with high powder loading, which not only minimizes binder costs but also reduces part shrinkage during debinding and sintering. Spherical powder also has excellent flow characteristics, resulting in reduced tool wear and consistent mould filling.

Osprey® MIM powder's low oxygen content allows better control of carbon and consistency during sintering. Low oxygen levels, together with high packing density, also facilitate faster sintering.

## Particle size distribution

### Powder for Additive Manufacturing

Osprey® metal powder for Additive Manufacturing is available in a wide range of particle size distributions that are tailored to the individual Additive Manufacturing systems. They can also be tailored to the particular requirements of the end application, both in terms of mechanical performance and surface finish.



| Process technology                        | Size (µm)                    |
|---|------------------------------|
| Binder jetting                            | ≤ 16, ≤ 22, ≤ 32, ≤ 38, ≤ 45 |
| Laser - Powder Bed Fusion (L-PBF)         | 15 to 53 and 10 to 45        |
| Electron beam - Powder Bed Fusion (E-PBF) | 45 to 106                    |
| Direct Energy Deposition (DED)            | 53 to 150                    |

### Powder for Metal Injection Moulding (MIM)

Osprey® metal powder for Metal Injection Moulding (MIM) is available in a wide range of particle size

distributions, from under 5  $\mu\text{m}$  up to 38  $\mu\text{m}$ . The table shows our standard particle size distributions for MIM powders.

| Size ( $\mu\text{m}$ ) | D10 ( $\mu\text{m}$ ) | D50 ( $\mu\text{m}$ ) | D90 ( $\mu\text{m}$ ) |
|------------------------|-----------------------|-----------------------|-----------------------|
| $\leq 38$              | 5.5                   | 13.0                  | 31.0                  |
| $\leq 32$              | 5.0                   | 12.0                  | 29.0                  |
| 80% $\leq 22$          | 4.5                   | 11.5                  | 27.0                  |
| 90% $\leq 22$          | 4.0                   | 10.5                  | 22.0                  |
| 90% $\leq 16$          | 3.5                   | 8.0                   | 16.0                  |

\*Particle size measurements performed using a Malvern laser particle size analyzer, typical D10, D50 and D90 provided.

Tailor-made particle size distributions are available on request. Contact us to discuss your specific requirements.

## Testing

All Osprey<sup>®</sup> metal powders are supplied with a certificate of analysis containing information on the chemical composition and particle size distribution. Information on other powder characteristics is available upon request.

## Packaging

A wide range of packaging options is available, from 5kgs plastic bottles to 250kg metal drums.

- 5 kg (11 lbs) Plastic bottles
- 6 kg (13 lbs) Plastic bottles
- 10 kg (22 lbs) Plastic bottles
- 20 kg (44 lbs) Metal cans
- 100 kg (220 lbs) Steel drums
- 150 kg (330 lbs) Steel drums
- 250 kg (551 lbs) Steel drums

All packaging materials are suitable for air, sea and road freight.

Contact us for more information and to discuss your packaging requirements.

